

Electrolytic Reductive Coupling. VIII.¹ Utilization and a New Preparation of α -Methyleneglutaronitrile

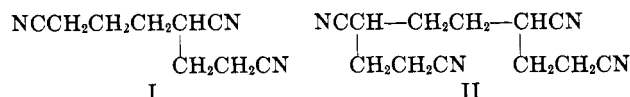
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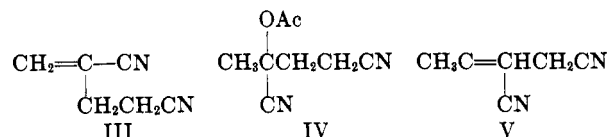
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α -Methyleneglutaronitrile (III) has been electrolytically hydrodimerized to yield 1,3,6,8-tetracyanooctane (II). Electrolysis of a mixture of III and acrylonitrile yielded II and adiponitrile—the two hydro dimers—and 1,3,6-tricyanohexane, the product of mixed coupling. III and higher oligomers of acrylonitrile have been prepared by the reaction of acrylonitrile with catalytic quantities of tertiary phosphines in the presence of proton donors.

The formation of the new nitriles, 1,3,6-tricyanohexane (I) and 1,3,6,8-tetracyanooctane (II), during the



electrolysis of acrylonitrile in the presence of a limited amount of proton donor has been described. These nitriles are also formed in very small yield in the electrolytic adiponitrile (ADN) process. In order to provide for the potentially useful intermediates I and II a route that would be independent of ADN production we undertook electrolytic reductive coupling experiments with α -methyleneglutaronitrile [III, α -(2-cyanoethyl)-acrylonitrile].



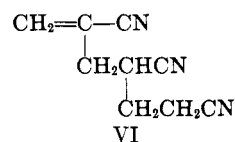
Electrolyses with α -Methyleneglutaronitrile (III).—III was found to undergo reduction on a mercury cathode at about the same cathode voltage (-1.8 to -1.9 v. vs. s.c.e.) as is needed for acrylonitrile reduction (ca. -1.9 v.). Hydrodimerization of III gave a 93% current yield of II, mainly as one diastereoisomer, m.p. 119° . The tetraethyl ester prepared from II was identical with a sample previously prepared by an independent synthesis.¹

Mixed reductive coupling of III with an equimolar quantity of acrylonitrile (AN) yielded the expected three products: ADN, I, and II.

Synthesis of α -Methyleneglutaronitrile (III) from Acrylonitrile.—The search for a convenient synthesis of III led to the discovery of a new procedure for oligomerizing AN.² It has been claimed³ that III and V are formed upon pyrolysis of the acetate of levulinonitrile cyanohydrin (IV), although Kurtz, *et al.*,⁴ report that under apparently identical conditions this reaction leads to only V.⁵ The need for repeated fractionation³ of the mixture of isomers in order to obtain

pure III was not attractive. Rauhut and Currier⁶ disclose that treatment of ethyl acrylate with a catalytic quantity of tributylphosphine in acetonitrile yields the dimer diethyl α -methyleneglutarate. An attempt to apply this procedure to AN led to vigorous polymerization at the distillation stage. Since we had found previously¹ that it requires more proton donor to arrest acrylonitrile electrolytic coupling at the hydro trimer and hydro tetramer stage than to arrest multiple ethyl acrylate reductive couplings, we modified, for acrylonitrile oligomerization, Rauhut and Currier's acrylate ester procedure by incorporating more acidic proton donors in the reaction mixture.

Addition of stabilized acrylonitrile to a solution of tributylphosphine⁷ in acetonitrile containing water or *t*-butyl alcohol followed by separation of the phosphorus compounds before isolation of the products yielded the dimer III, the trimer VI, and a benzene-insoluble



tar from which higher oligomers⁸ could undoubtedly be isolated after the development of suitable isolation procedures. The variation in yield of III with change of catalyst and proton donor concentration is shown in Table I.

III was hydrolyzed to the known α -methyleneglutaric acid and catalytically reduced to α -methylglutaronitrile.⁹ The latter was purer than a reference prepared according to Zahn and Schäfer's three-step synthesis from ethyl α -cyanopropionate.¹¹ Catalytic reduction of VI yielded a saturated trinitrile for which boiling point, refractive index, and elemental analysis indicated agreement with 1,3,5-tricyanohexane prepared by the above workers in a six-step synthesis from malonic ester.¹²

(6) M. Rauhut and H. Currier (to American Cyanamid), U. S. Patent 3,074,999 (Jan. 22, 1963).

(7) L. Horner, W. Jurgeleit, and K. Klupfel [*Ann.*, **591**, 108 (1955)] obtained relatively high molecular weight polymers on treatment of acrylonitrile with triethylphosphine in anhydrous media and tars in the presence of water.

(8) From several of the experiments yellow solids were isolated which after recrystallization from dimethylformamide-ethanol decomposed at ca. 185 – 200° , 220 – 230° . The structure of these oligomers has not been determined.

(9) This provides a formal route from acrylonitrile to nicotinic acid via reductive deamination and ring closure of α -methylglutaronitrile to 3-methylpiperidine,⁴ dehydrogenation to 3-picoline,¹⁰ etc.

(10) H. Adkins and L. G. Lunsted, *J. Am. Chem. Soc.*, **71**, 2964 (1949).

(11) H. Zahn and P. Schäfer, *Chem. Ber.*, **92**, 736 (1959).

(12) An alternate synthesis yielding a product of b.p. 195 – 196° (2.5 mm.), n_D^{20} 1.4609, is reported by T. Takata, *et al.* [*Chem. High Polymers* (Tokyo), **693** (1959)].

(1) Paper VII: M. M. Baizer and J. D. Anderson, *J. Org. Chem.*, **30**, 1351 (1965).

(2) After this work was completed P. Charardes, C. Grard, P. Lafont, and M. Thiers [French Patent 1,366,081 (June 1, 1964)] described a procedure for preparing α -methyleneglutaronitrile from AN and tertiary phosphines.

(3) M. Tanaka, *et al.*, *Kogyo Kagaku Zasshi*, **62**, 1786 (1959); *Chem. Abstr.*, **57**, 13972i (1962).

(4) P. Kurtz, H. Schwarz, and H. Disselnkötter, *Ann.*, **631**, 21 (1960).

(5) Kurtz's reduction of his product to α -methylglutaronitrile does not, of course, distinguish between structures III and V.

Mixed Electrolytic Coupling of III and AN.—The catholyte contained 26.5 g. (0.50 mole) of AN, 53.0 g. (0.50 mole) of III, 50.0 g. of the quaternary salt, 10 g. of water, 25 ml. of DMF, and a trace of stabilizer. Electrolysis was conducted at 25° and 3.0 amp. for a total of 13.4 amp.-hr. Work-up as above and fractionation yielded the products listed in Table II.

TABLE II

Frac- tion	B.p., °C. (mm.)	Wt., g.	Products, ^a g.		
			A ^b	B ^c	C ^d
1	87–103 (0.1)	30.1	4.5
2	103–175 (0.1)	2.1	1.8	0.1	...
3	175–182 (0.1)	14.2	...	14.2	...
4	203–210 (0.2)	0.5
5	Residue	20.1
Total			6.3	14.3	20.1 crude

^a Analyses by v.p.c. ^b Adiponitrile. ^c Compound I (1,3,6-tricyanohexane). ^d Compound II (1,3,6,8-tetracyanoctane).

Fraction 5 was distilled at 264–198° (0.1–0.25 mm.); n_D^{25} 1.4820. The distillate crystallized and was recrystallized from DMF-ethanol; m.p. 116–118°.

The distribution of products that would have been expected from equal electron uptake by III and AN and statistical coupling of the intermediates is 6.6 g. of adiponitrile, 20 g. of I, and 13.4 g. of II.

Preparation of III from Acrylonitrile.—In a typical experiment there was added under nitrogen with stirring 50.0 g. of stabilized AN dissolved in 20.7 g. of *t*-butyl alcohol to a solution of 1.0 g. of tributylphosphine in 35 ml. of acetonitrile. The mixture was cooled intermittently to keep the temperature below 45°. After stirring 3 hr. at room temperature, the mixture was acidified with hydrochloric acid and extracted with benzene. The extracts were washed with water and dried with Drierite. Some polymeric material separated from the benzene. From the filtered solution volatile material was removed on the water bath (house vacuum); the residue (11.1 g.) was fractionated. The cut having b.p. 65° (0.1 mm.), n_D^{25} 1.4550, was III (5.3 g.).

A 2.0-g. sample of product was heated under reflux with 8 ml. of 20% sulfuric acid for 4 days. The contents of the flask were then concentrated to ca. 8 ml. At room temperature the crystals were removed by filtration, washed with ice-water and benzene, and recrystallized from water; m.p. 134–135°. A sample of α -methylene-glutaric acid prepared by hydrolysis of diethyl α -methylene-glutarate⁶ likewise melted at 134–135°; lit.²⁶ m.p. 131–132°.

A 10.6-g. sample of III (from several preparations) was dissolved in 100 ml. of ethanol containing 0.2 g. of 5% palladium on charcoal. Hydrogenation of the Parr shaker at an initial pressure of 38.75 p.s.i. was complete in 12 min. The product, α -methylglutaronitrile, had b.p. 116–118° (4.7–5.0 mm.), n_D^{25} 1.4320. V.p.c. analysis showed identity with the major component of the preparation according to Zahn.¹¹ Infrared analysis was consistent with the structure.

Isolation and Examination of VI.—From an oligomerization on 12 times the scale of the above there was obtained from the benzene-soluble fraction 67.6 g. of III; 2.5 g. of an intermediate

fraction, b.p. 96–150° (0.15 mm.); 9.2 g. of crude VI, b.p. 152–164° (0.15–0.2 mm.), n_D^{25} 1.4762; and 12.7 g. of higher boiling residue.

Anal. Calcd. for C₉H₉N₃ (VI): C, 67.90; H, 5.70; N, 26.40; mol. wt., 159. Found: C, 67.12; H, 6.48; N, 24.62; mol. wt., 165.

A 7.8-g. sample of VI was hydrogenated in the Parr shaker as above. The product, 1,3,5-tricyanohexane, b.p. 158–166° (0.20–0.15 mm.), n_D^{25} 1.4620, was about 92–94% pure by v.p.c. analysis.

Anal. Calcd. for C₆H₁₁N₃: C, 67.05; H, 6.87; N, 26.07. Found: C, 66.76; H, 7.16; N, 25.63.

Reaction of Triphenylphosphine with Acrylonitrile.—A stock solution was prepared by stirring under nitrogen until homogeneous at 0° a mixture of 120 ml. of AN, 10 ml. of *t*-butyl alcohol, and 10 g. of triphenylphosphine. Ten-milliliter aliquots were charged to vials under nitrogen and placed in a constant-temperature water bath at 45°. The contents of the several vials were analyzed at various times during a 198-hr. period (Figure 1) as follows. The vial content was shaken vigorously with 1 ml. of 6 N HCl and the AN hexamer, practically quantitatively precipitated, was removed by filtration. The organic layer of the filtrate was separated, dried, weighed, and analyzed by vapor phase chromatography using a 12-ft. column of 2% RJ 100 on Teflon. The individual fractions were identified by (a) comparison of the retention time with that of an authentic sample of the given component, (b) enrichment of the sample with an authentic sample of the given component and observation of the enhancement of the concentration of the chromatographic fraction, and (c) collection of individual v.p.c. fractions and comparison of the infrared spectra with those of authentic samples. There were found α -methylene-glutaronitrile²⁷ and *cis*- and *trans*-1,4-dicyano-1-butenes.²⁸ The AN hexamer obtained was identical in properties with the product described in the literature¹³; the melting point of a mixture with an authentic sample was un-depressed.

Reaction of Triphenylphosphine with Ethyl Acrylate.—The stock solution was prepared at room temperature under nitrogen from 100 ml. of ethyl acrylate, 5 ml. of *t*-butyl alcohol, and 10 g. of triphenylphosphine. The 10-ml. aliquots in vials were stored at 40° and analyzed in the course of 2 weeks as follows. The vial content was shaken with 2 ml. of 6 N HCl. The water-insoluble organic material was extracted with methylene chloride. The extracts were dried and concentrated to ca. 1 ml. before v.p.c. analysis on a 3-m. column of 12% silicone grease on 35–48-mesh Chromasorb W at 150°. There were found diethyl α -methylene-glutarate²⁹ and *trans*-1,4-dicarbethoxy-1-butene.³⁰ The identity of a given v.p.c. fraction with a given authentic sample was established by the procedures described in the experiment immediately above. The rate of conversion was very low; after 2 weeks only a few milligrams of products was obtained.

(27) Authentic sample prepared from tributylphosphine and AN as above.

(28) An authentic sample was prepared by isomerization of 1,4-dicyano-2-butene according to the method of C. M. Langkammerer [U. S. Patent 2,478,285 (Aug. 9, 1949)]. The 1,4-dicyano-2-butene was prepared according to Takashina and Price.¹³

(29) Authentic sample prepared according to ref. 6.

(30) Prepared by the triethylenediamine-catalyzed isomerization of diethyl Δ^2 -dihydromuconate. The structure was confirmed by infrared spectrum, elemental analysis, and polarography.

(26) E. R. Buchman, A. O. Reims, and M. J. Schlatter, *J. Am. Chem. Soc.*, **64**, 2705 (1942).